

Technical data sealed CO₂ lasers – specification

	OEM 45iX
Laser beam data	
Wavelength ⁽¹⁾	9.3µm
Excitation	RF excited
Laser output power	
Power range(rated)	20 – 400W
Typical power stability (without power feedback)	± 3%
Typical power stability (with power feedback) ⁽²⁾	± 1%
Guaranteed power stability (without power feedback)	± 5%
Guaranteed power stability (with power feedback) ⁽²⁾	± 2%
Peak power	855W
Minimum shipment power ⁽³⁾	480W
Laser beam quality	
Diameter @ (1/e ²) at laser o/p optic ⁽⁴⁾	11.0 ± 1mm
Beam quality factor M ² (K)	M ² < 1.2 (K > 0.83)
Divergence (full angle far field)	< 1.3mrad
Pointing stability (half angle)	< 0.25mrad
Polarisation	Linear (parallel to base), purity > 100:1
Ellipticity	< 1.2:1
RF PSU	
Input voltage rating ⁽⁵⁾	50VDC ±1%
Maximum average DC input current	185A
Maximum average power consumption	9.3kW
Pulse mode	
Frequency	0 – 100kHz
Width	2 – 400µs
Energy	15 – 295mJ
Optical pulse rise/fall	< 60µs
Duty cycle (max)	60%
Dimensions and weights	
Laser head/RF (without cover)	(LxWxH)1274mmx430mmx319mm 78kg
Laser head/RF (including cover)	(LxWxH)1274mmx430mmx319mm 92kg
DC PSU (Optional)	(LxWxH)512mmx483mmx133mm 15kg
External control facilities	
Laser head	RS232 or Ethernet communications Mobile control unit (optional) PWM input Status outputs
Cooling	
Flow rate (minimum)	> 7 l/min
Refrigeration capacity	> 10.2kW
Environmental requirements	
Ambient temperature range	5 – 40°C
Relative humidity range	10 – 85% (non-condensing)
Operational altitude	< 2000m

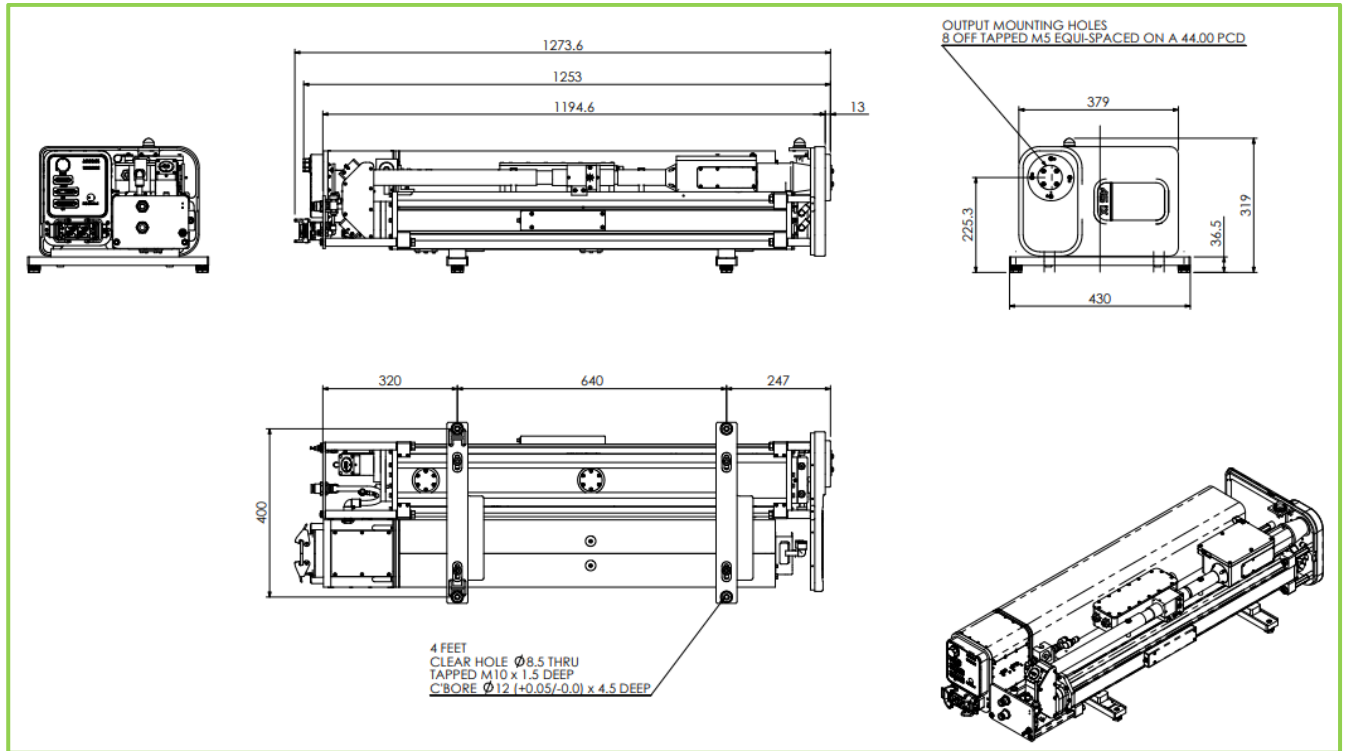
DC PSU (optional)

Input voltage rating	380 – 480VAC, 50-60Hz (3 phase – no neutral connection)
Input current (max)	18A per phase @ 415VAC
Earth leakage current	< 4mA
Output voltage	50VDC $\pm$ 1%
Output current (max)	220A
Output power (max)	11kW
Coolant pressure (max)	6 bar (88 psi)
Coolant flow	> 7 l/min

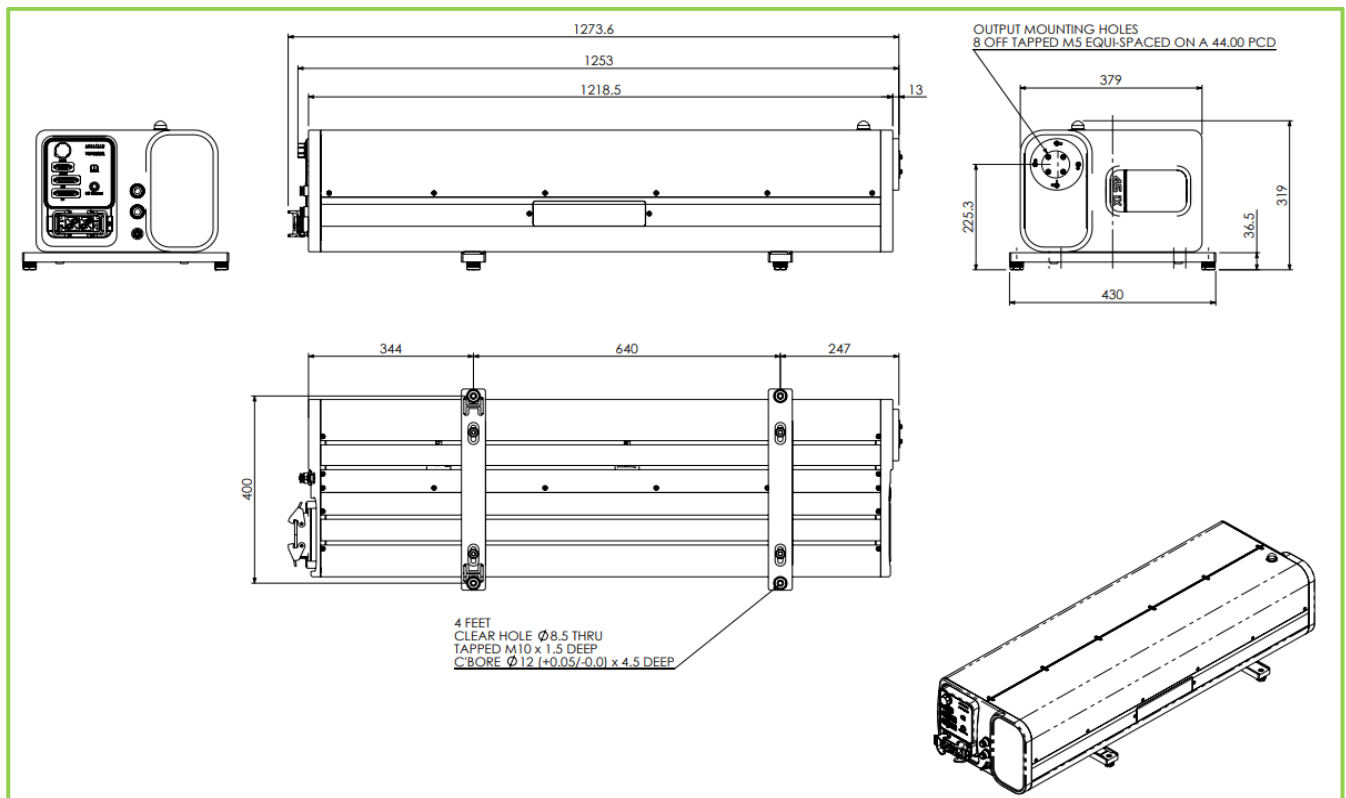
Notes:

1. 9.3 μ m is the predominant wavelength. This can typically vary in the range 9.2 μ m – 9.4 μ m
2. The guaranteed stability is $\pm$ 2% with power feedback enabled and $\pm$ 5% without power feedback enabled at a pulse width of 50 μ s and a duty of 60%. Power feedback turn on response is typically 300-500 milliseconds
3. Mean average power at maximum duty cycle
The guaranteed minimum shipment power is 480W at 50 μ s pulse width and 60% duty
4. A beam waist diameter of typically 10.0 $\pm$ 1mm is located approximately 2m to 4m from the laser output
5. Input load capacitance is 142mF.

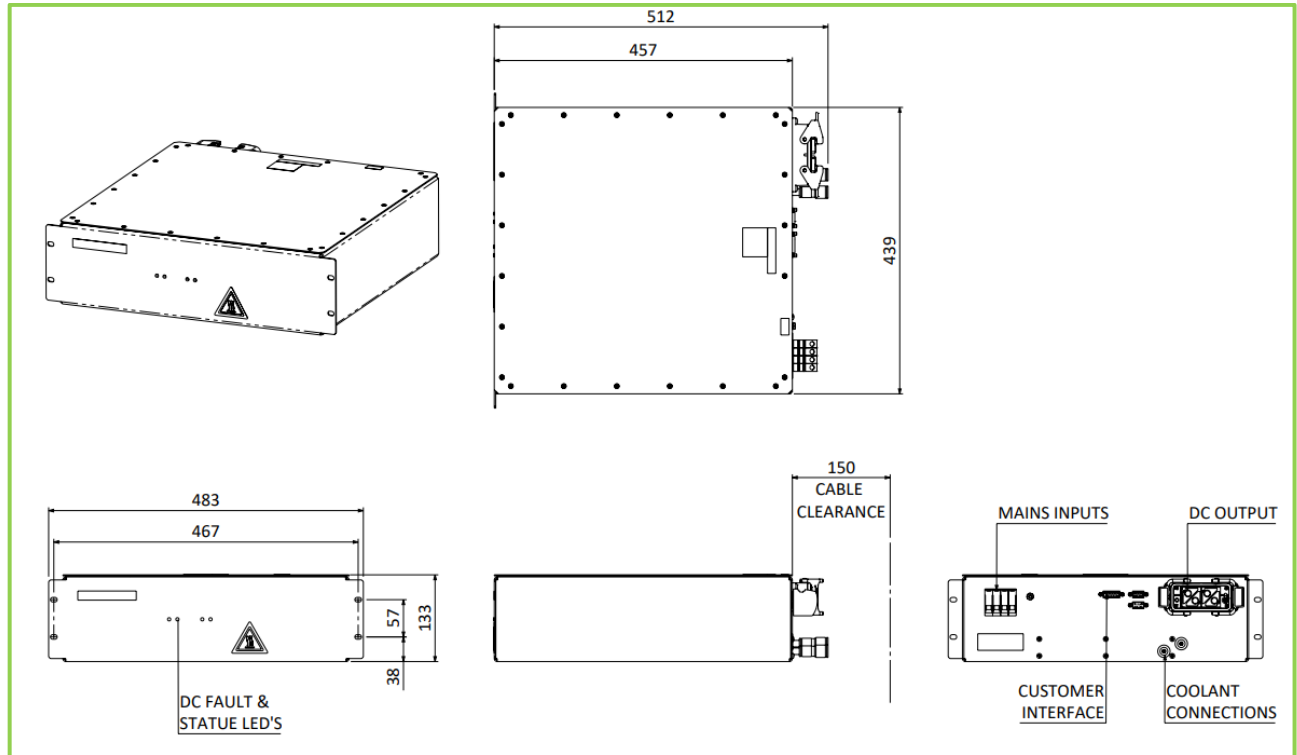
Please note that while every effort has been made to ensure that the data given in this document is accurate, the information, figures, illustrations, tables, specification and schematics contained herein are subject to change without notice



OEM 45iX without cover



OEM 45iX with cover



DC power supply – 11kW 3-phase (optional)